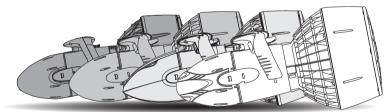


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User Manual

English Version



CAUTION

ELECTRICALLY OPERATED PRODUCT

Not recommended for children under 16 years of age. As with all electrical products, precautions should be observed during handling to reduce the risk of electric shock.

Contents

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Discarded electrical appliances are recyclable and should not be discarded in the domestic waste! Please actively support us in conserving resources and protecting the environment by returning this appliance to the collection centers (if available).







Introduction

Thank you for having chosen the SEASCOOTER™ RDS200 / RDS250 / RDS280 / RDS300 - with the SEASCOOTER™ swimming, snorkeling and diving is effortless and fun.(Only use the seascooter for scuba diving if you are a qualified diver)

Use appropriate equipment such as wetsuit, buoyancy control device, fins, mask & snorkel, surface signaling device, regulator(s) approved life jacket etc. when operating the seascooter.

Only operate the Seascooter in water.

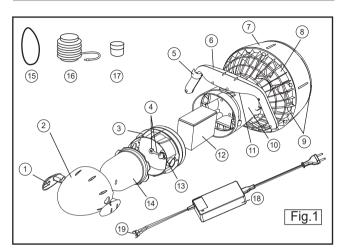
- SEASCOOTER™ RDS200 -
- Speed up to 2.0 mph / 3.2 km/h
- Run up to 1 hour with normal use
- Rated to 65 ft / 20 m
- Weight just 13 lb / 6 kg including battery
- SEASCOOTER™ RDS250 -
- Speed up to 2.5 mph / 4 km/h
- Run up to 2 hours with normal use
- Rated to 100 ft / 30 m
- Weight just 18 lb / 8.2 kg including battery
- SEASCOOTER™ RDS280 -
- Speed up to 2.8 mph / 4.5 km/h
- Run up to 1.5 hours with normal use
- Rated to 100 ft / 30 m
- Weight just 18 lb / 8.2 kg including battery
- SEASCOOTER™ RDS300 -
- Speed up to 3 mph / 4.8 km/h
- Run up to 1.5 hours with normal use
- Rated to 100 ft / 30 m
- Weight just 18 lb / 8.2 kg including battery

There are many features incorporated in this sophisticated design, please take time to study the manual to learn about them all to get the most out of your SEASCOOTER™.



The Seascooter is designed for use in seawater. It will have less buoyancy in fresh water, lake or pool and may sink in such waters.

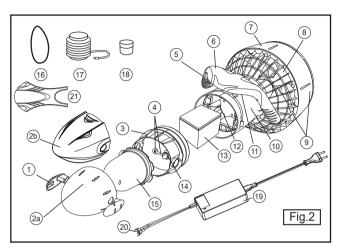
Parts Diagram -seascooter RDS200-



- 1 Latch
- 2 Nose Cone
- 3 Inner Nose Cone
- 4 Vent Plug
- 5 Trigger
- 6 Handle
- 7 Nozzle
- 8 Propeller
- 9 Protective Grilles
- 10 Battery Housing

- 11 Master Switch
- 12 Battery
- 13 Vent Hole
- 14 Buoyancy Control Chamber
- 15 Silicone Ring
- 16 Pump
- 17 Lubricant
- 18 Charger
- 19 Charger Jack

Parts Diagram -SEASCOOTER RDS250 / RDS280 / RDS300-



- 1 Latch
- 2a Nose Cone (RDS250 & RDS300)
- 2b Nose Cone (RDS280)
- 3 Inner Nose Cone
- 4 Vent Plug
- 5 Trigger
- 6 Handle
- 7 Nozzle
- 8 Propeller
- 9 Protective Grilles
- 10 Battery Housing
- 11 Master Switch

- 12 Battery Leads
- 13 Battery
- 14 Vent Hole
- 15 Buoyancy Control Chamber
- 16 Silicone Ring
- 17 Pump
- 18 Lubricant
- 19 Charger
- 20 Charger Jack
- 21 Nose Cone Protector (For RDS300 only)

⚠ Warnings



•This is not a life saving device. DO NOT use it as a buoyancy aid.



•Be careful when you are transporting the Seascooter and setting it down to avoid crushing hazard on hands, foot or toes.



Crushing / Cutting Hazard



•Read the user's manual carefully before use.



- •Always follow this age recommendation: a child under 16 years old should never operate this SEASCOOTER™.
- •The seascooter is designed for 1 person use.



 ALWAYS wear a life vest (personal floatation device - PFD) approved by your local authorities for Snorkeling: (U.S. Coast Guard Type III vest in the US or Canadian Coast Guard approved life vest in Canada or SAI Approval PFD in Australia or ISO/CE Approved PFD in Europe).



•Always inspect the swimming area to ensure it is free of hazards or obstacles such as boats and swimmers before using the SEASCOOTER™.



•Particular care should be exercised when using the SEASCOOTER™ near anybody with long hair. Users with long hair should tie it up or wear a swimming cap when using the SEASCOOTER™.



•Never stick body parts, clothing or other objects in the vicinity of the Propeller. Do not wear loose or flowing clothing or equipment that could be drawn into the propeller.



 Be aware of appropriate water levels, tidal changes, dangerous currents, weather change and strong offshore winds. ALWAYS scout unfamiliar water before venturing out.



 Always ensure sufficient charge remains in the battery to return to the shore surface before using the Seascooter.



 Do not use alcohol or drugs prior to and during use of this product.



• Do not attach your body, clothing, other equipment to the seascooter in any way.

4

- Never remove the grilles except for maintenance.
- · Always charge battery to its maximum before using the SEASCOOTER™. After charging is complete the battery will continue to emit gas. Wait at least 30 minutes after charging before removing the battery from the charger or placing the battery into the battery housing. Failure to do so could result in an explosion.
- The Seascooter[™] is not a personal floatation device always wear a Approved Personal Flotation Device / Approved Life-Preserver when using the Seascooter™ for snorkelina.
- ALWAYS keep the SEASCOOTER™ out of direct sunlight when not in use. HEAT KILLS BATTERIES AND IT MAY EXPLODE OR LEAK.
- When using the SEASCOOTER™ for SCUBA-DIVING, ascents and descents should be made in accordance with recognized diving practices.
- The SEASCOOTER™ should only be used for SCUBA-DIVING by qualified divers.
- Never open the Cover of the SEASCOOTER™ in the water
- · When not in use, always turn the Master Switch to the off position.
- . Do not use the SEASCOOTER™ RDS200 below the recommended maximum depth of 20m/65ft.
- Do not use the SEASCOOTER™ RDS250 / RDS280 / RDS300 below the recommended maximum depth of 30m/100ft.
- ALWAYS remove the battery from the unit when not in use.
- · DO NOT store the battery in the unit

CAUTION:

- In different waters (seawater, lake, pool) and conditions such as currents, temperature and pressure can affect the buoyancy of the unit which may cause the unit to sink if accidentally released.
- DO NOT release or leave the Seascooter in the water. Always take the unit out of water when not in use.

Getting Started

CRUSHING HAZARD:

The following action during assembly, disassembly, and transportation of the seascooter may incur crushing hazards to your fingers or toes:

- -Closing the nose cone latches
- -Putting on the nose cone housing
- -Placing the battery into the seascooter
- -Accidental dropping of the seascooter or battery.

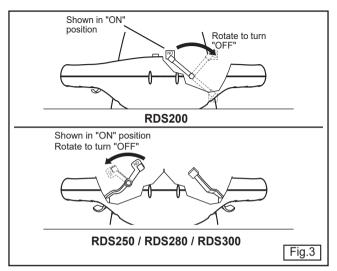
When you buy the SEASCOOTER™ the battery is disconnected and needs to be charged. Follow the Battery Instruction on pages 12 to 15 and charging instructions on pages 16 to 19.

Using the SEASCOOTER™ for swimming and snorkeling.

When swimming or snorkeling the SEASCOOTER™ should be kept positively buoyant - this is done by simply making sure the Buoyancy Chamber is empty and fitted inside the Nose Cone.

To use the SEASCOOTER™ for swimming or snorkeling follow these instructions.

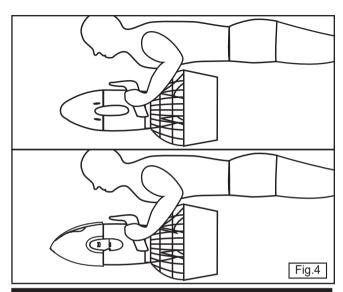
- 1. Charge the battery and install just before use.
- 2. Make sure that Vent Plug is closed.
- 3. Replace the Buoyancy Control Chamber.
- 4. Place the SEASCOOTER™ into the water so the Handle, Outer Nose Cone and Nozzle fill with water.



- 5. When ready to set off, turn the Master Switch to the On position shown in figure 3.
- For US version: Pull and hold the Trigger(s) to start the Propeller.

For EU version (RDS250 / RDS280 / RDS300 Only): Pull and hold both Triggers to start the Propeller. (There is a short delay before the Propeller begins to rotate).

- 7. To stop the Propeller, simply release the Triggers.
- 8. Always turn the Master Switch off when out of the water.
- Proper posture when using the SEASCOOTER™ is important to achieve the maximum speed - see figure 4 for the correct position of the SEASCOOTER™ when using it.



CAUTION

Do not dive deeper than you would normally when snorkeling, to ensure you can get back to the surface safely.

Important Notice: This machine is not to use to mix or to work with sand, concrete and material with similar physical characteristics. This machine is only to use for diving in water.

Use of Variable Speed (For US RDS300 ONLY)

Your Seascooter RDS300 features two speeds - for normal speed, pull the right trigger only. For the higher speed, pull both triggers together.

Using the SEASCOOTER™ for diving - adjusting the buoyancy.

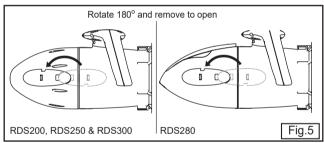
Your SEASCOOTER™ RDS200 can be used for diving up to 20m/65ft but will need to be adjusted for neutral buoyancy.

Your SEASCOOTER™ RDS250 / RDS300 can be used for diving up to 30m/100ft but will need to be adjusted for neutral buoyancy.

The SEASCOOTER™ must never be adjusted for negative buoyancy to avoid it sinking if accidentally released.

To adjust for neutral buoyancy follow these instructions

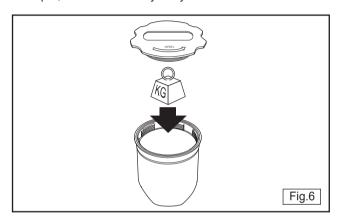
1. Make sure the SEASCOOTER™ is in the Off position.



- Remove the SEASCOOTER™ from the water, give a half turn to the Latches, remove them (see figure 5) and remove the Buoyancy Control Chamber.
- 3. Open the Buoyancy Chamber and add a small amount of rocks or a lead weight (see figure 6).
- 4. Cover the Buoyancy Chamber with the Nose Cone then secure the latches and place the SEASCOOTER™ in the water. If the SEASCOOTER™ is neutrally buoyant it will neither float nor sink.

5. If the SEASCOOTER™ sinks, remove the weight until it is neutrally buoyant.

If the SEASCOOTER™ is still positively buoyant repeat step 3, until it is neutrally buoyant.



CAUTION

If the SEASCOOTER™ is later used for swimming or snorkeling be sure to remove the weight from the Buoyancy Chamber so the SEASCOOTER™ has positive buoyancy.

Battery Use

WARNING BATTERY SAFETY



- Must remove and store the battery separately from the unit when not in use!
 - Must re-charge the battery after use WITHIN 24 HOURS.
- Must re-charge the battery at least **EVERY THREE MONTHS** when not in use.

User Manual must be read and understood before use.
Please read and follow the Battery Safety Instruction.
Incorrect battery maintenance may reduce the battery life and influence its function.

CAUTION BATTERY SAFETY

- Our lead-acid battery is designed specifically for each Seascooter. For your own safety, NEVER REPLACE THE ORIGINAL SEASCOOTER BATTERY WITH AN AFTERMARKET BATTERY.
- Only Seascooter with original battery will be warranted by our service center.
- Always contact official dealer/service center to service the Seascooter. Any changes made by consumer/unauthorized parties will void the warranty of the Seascooter.
- · Visit our website to purchase replacement battery for Seascooter.
- Visit our website to find an original equipment battery distributor in your region.

www.seascooter.net

CAUTION

- Your SEASCOOTER™ is supplied with a battery that needs to be treated carefully as it will release potentially explosive gases during its normal cycle of use (off-gassing). Failure to do so can result in an explosion occurring. Please read the entire manual thoroughly and follow all instructions.
- Always remove the battery from your SEASCOOTER™
 when it is not in use. Store separately in a well
 ventilated area where it is out of the reach of children
 and away from heat and ignition sources.
- Do not attach the battery in your SEASCOOTER™ until prior to using it.
- Before disconnecting/connecting any cables, open the nose cone and allow two minutes for any explosive gases to dissipate.
- Do not use/store/charge the battery in temperatures above 40°C (104°F) as excessive off-gassing may occur. Keep the battery and SEASCOOTER™ in the shade when not in use.
- Always ensure the unit is dried thoroughly before opening the Nose Cone.
- Only use the charger supplied with the SEASCOOTER™.

Battery Use

CAUTION

- The battery supplied with your SEASCOOTER™ releases a potentially explosive gas during charging. Charging should only take place in a well ventilated area, away from children and open flames or other ignition sources (cigarettes, sparks). Never charge the battery while still in the SEASCOOTER™.
- Charge the battery as soon as possible after use within 24 hours.
- Always charge the battery to the fullest before using the SEASCOOTER™.
- Always remove the battery from the battery housing before charging.
- Always connect charger jack to the battery first and then plug charger into the electrical socket/plug.
- After charging, disconnect from the electrical socket/plug first and then disconnect the battery from the charger.
- After charging is complete the battery will continue to emit gas. Wait at least 30 minutes after charging before removing the battery from the charger or placing the battery into the battery housing. Failure to do so could result in an explosion.
- Remove battery from charger once fully charged.

Battery Use

CAUTION

- Never charge the battery in sealed container.
- Never charge the battery near water.
- Never short circuit the battery or battery connectors.
- Always ensure the charger is dry before use.
- The charger gets quite warm in use this is normal.
- If in doubt of the state of the battery, recharge it until the indicator on the battery charger indicates a full charge.
- If the battery is not to be used for an extended period, store it in a well ventilated area away from children, heat, and ignition sources. Recharge it every three months to maintain charge and avoid excess off-gassing. DO NOT store the battery inside the SEASCOOTER™.
- If the battery appears damaged or will not fully charge, the battery must be replaced. If battery life is noticeably reduced, the battery should be replaced.
- The battery supplied with your SEASCOOTER™ should last about 200 cycles or two years before it should be replaced. Please contact your local customer service center/distributors. Using a battery in excess of these recommendations can result in excessive off-gassing of explosive gases.

Charging the battery

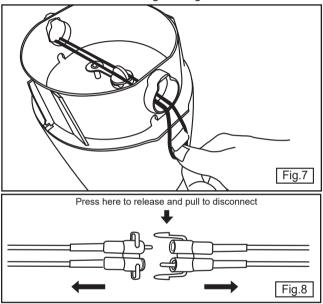
⚠ Warning!

Replace the battery immediately if it is damaged.

For battery charging follow these instructions.

- 1. Always ensure that the Master Switch is Off see figure 3.
- 2. Always ensure that the SEASCOOTER™ is out of the water, dry and placed in a dry area.
- 3. Give a half turn to the Latches and remove them from the Nose Cone as shown in figure 5.
- 4. Remove the Outer Nose Cone and Buoyancy Control Chamber.
- 5. Open the Vent by unscrewing the Vent Plug.
- 6. Remove the Inner Nose Cone. To do this, first feed the silicone ring (provided with this manual) through the latch holes in the Inner Nose Cone and pull over the hooks on the Battery Housing (see figure 7). Then screw the Pump Nozzle onto the Vent Hole and pump air into the Battery Chamber until the Inner Nose Cone pops off and then remove the silicone ring.
- 7. Allow two minutes for any gases to dissipate.
- 8. Disconnect the battery cable from the housing cable (if not already disconnected - the cable will be disconnected when you buy your SEASCOOTER™) by pressing the locking feature, as shown in figure 8.
- 9. Remove the battery and place on a level surface.
- 10. Connect the battery cable to the charger cable.
- 11. Plug charger into mains, and turn on the supply.

Important Notice: Keep the silicone ring permanently (Refer to Page 2 and 3, Parts Diagram). Removing the inner nose cone without the silicone ring is dangerous



12. SEASCOOTER RDS200 - Charging will take 4 to 6 hours for a fully discharged battery.

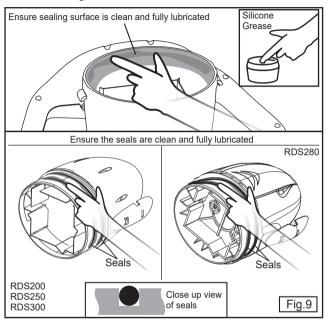
SEASCOOTER RDS250 / RDS280 / RDS300 -

Charging will take 6 to 8 hours for a fully discharged battery.

When the battery is charging the red LED is lit, when the battery is charged the green LED is lit.

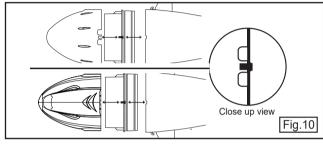
- 13. Disconnect the charger from the electrical plug/socket.
- 14. Allow battery to stand for 30 minutes before using it.

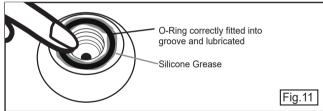
- 15. Unplug the battery cable from the Charger cable.
- 16. When ready for use, install the battery and reconnect to the housing cable.

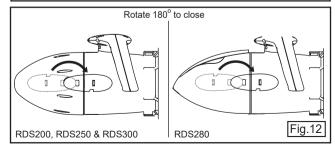


- 17.Make sure the seals and sealing surfaces are clean and fully lubricated with the supplied grease EVERYTIME (you can also buy this at your local hardware store) before replacing the Inner Nose Cone. See fig. 9.
- 18.Replace the Inner Nose Cone making sure the key is aligned correctly. See fig. 10.
- 19. Ensure the Vent O Ring is fitted correctly and fully lubricated with the supplied grease EVERYTIME (you can also buy this at your local hardware store). See fig. 11.

- 20. Screw in the Vent Plug to seal the vent.
- 21. Replace the Buoyancy Control Chamber.
- 22.Replace the Outer Nose Cone making sure the key is aligned correctly and insert the Latches and lock the Nose Cone by giving them a half turn. See fig.12.

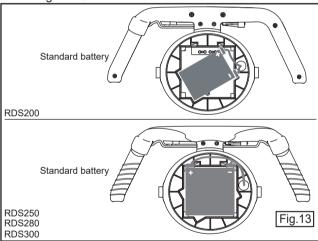






To replace a flat battery with a fully charged battery.

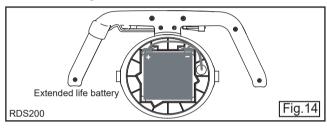
- Follow the steps 1 to 7 on page 16, to open the SEASCOOTER™.
- 2. Unplug the battery at the socket by pressing the locking feature shown in figure 8.
- 3. Remove the flat battery.
- Install and connect the charged battery in the correct position - the leads of the battery must be oriented, see figure 13.



5. Follow steps 17 to 22 on page 18 and 19, to close the SEASCOOTER™.

-SEASCOOTER RDS200-Using the Optional Extended Life Battery.

An optional extended life battery is available through your your local customer service center/distributor. This battery fits into the Battery Housing in a slightly different position to the normal battery, the leads of the battery must be oriented, see figure 14.



The extended battery can be charged in the same way as a standard battery.

CAUTION

Because this battery is heavier than a standard battery the Buoyancy Chamber must be added and empty to ensure the SEASCOOTER™ floats.

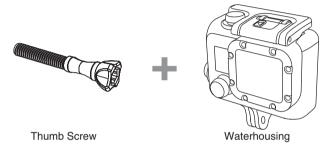
Buying batteries

Additional standard or extended batteries can be purchased separately. Contact your local customer service center/distributor to purchase them.

CAMERA ASSEMBLY

ATTACHING YOUR CAMERA TO SEASCOOTER MOUNTS (Can be used with GoPro® HERO [3, 3+, 4, or 5] cameras, or other camera with using the same mount system)

To attach your camera to Seascooter, you will need a thumb screw or hardware depending on the mount you are using.





*Camera and Screw are not included

Care And Maintenance

Battery Care

- Please read and understand important Battery Use safety information on pages 12 to 15.
- The battery supplied with your SEASCOOTER™ should last about 200 cycles or two years before it should be replaced. Please contact your local customer service centre/distributor. Using a battery in excess of these recommendations can result in excessive off-gassing of hazardous gases.
- ALWAYS remove the battery from the SEASCOOTER™ immediately after use.
- DO NOT STORE BATTERY IN SEASCOOTER™

 Care after using the SEASCOOTER™
- DO NOT leave the Seascooter in the water. Always take the unit out of water when not in use.
- Always rinse the SEASCOOTER™ in fresh water and allow it to dry before storage immediately after use.
- To clean the SEASCOOTER[™] do not use detergents, only use a damp cloth to wipe the unit clean.
- The Battery Housing interior should be kept dry at all times.
- If the Battery Housing interior ever gets wet, see page 28, Accidental Flooding for procedure.
- When storing the SEASCOOTER™ for extended periods of time, open the Vent Plug in the Inner Nose Cone.
- ALWAYS store your SEASCOOTER™ vertically when not in use to prevent deformation of the Propeller Nozzle.

Trouble Shooting

Unit does not function

If the motor does not start when both triggers are pressed, make sure

- 1. The battery is properly connected
- 2. The battery is fully charged (see page 16, charging the battery)
- 3. The master switch is in the "On" position (see fig 3, page 8)
- 4. There is no water in the battery compartment (see page 27, accidental flooding)

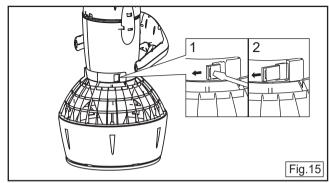
Blocked Propeller

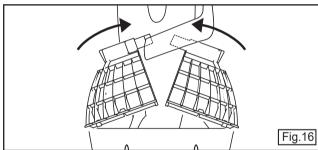
If the Propeller becomes blocked first try and remove the obstruction by removing the front grille. If this is not possible the back grille and Propeller can be removed.

Under normal use the grilles must not be removed.

Removing the front grille to remove an obstruction.

- 1. Remove the SEASCOOTER™ from the water.
- 2. Make sure the master switch is in the Off position.
- 3. Insert a screw driver as shown in figure 15 (page 25) to remove the two grille pins.
- 4. Unclip grille as shown in figure 16 (page 25) .
- 5. Remove obstruction.
- 6. Reassemble grille and insert clips.



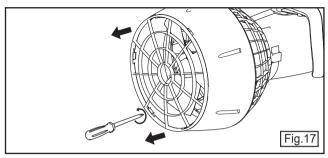


Removing rear grille and Propeller to remove obstruction

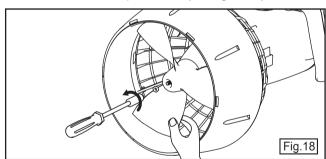
Crushing / Cutting Hazard

Before opening the grille for maintenance purpose, make sure the master switch is in off position, and the battery is disconnected.

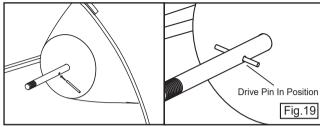
- 1. Remove the SEASCOOTER™ from the water.
- 2. Make sure the master switch is off.
- 3. Remove the battery see page 16, step 1-9.



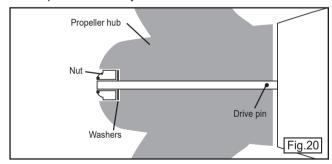
- 4. Unscrew the six rear grille screws as shown in figure 17.
- While holding the Propeller, use an M6 socket to remove the nut from the Propeller shaft (See figure 18).



- 6. Slide the Propeller off the shaft, taking care not to loose the drive pin or washers.
- 7. Remove the blockage from the Propeller.
- 8. Replace the drive pin (if removed), see figure 19, and Propeller. Turn the Propeller slowly until you locate the pin and push the Propeller fully on.



- 9. Replace the washer(s) and nut and tighten with the socket while holding the Propeller making sure it is securely fastened (See figure 20).
- 10. Replace the grille.
- 11. Replace the battery.



Sand or Grit on Seals

Ensure that sand/grit does not get on the seals as correct maintenance and care is essential. To remove sand or grit from the seals, rinse the seals in fresh water and apply fresh lubricant. If there is sand inside the Battery Housing, gently brush the sand from the unit taking care not to scratch the sealing surfaces.

SEASCOOTER™ cuts out

To protect the electronic circuit of your SEASCOOTER™ from damage a safety mechanism has been built in that cuts the power if a wall or rock or other immovable object is hit. If this occurs simply wait for a short period to allow the SEASCOOTER™ to reset itself and resume use.

Accidental Flooding

It is important that the seal is kept sand and grit free to ensure they keep water out and to close the vent plug after accessing the battery chamber. However, should the seals not be clean or the vent plug left open and water enters the battery chamber, your Seascooter will not be damaged as it is designed for protection against accidental flooding.

If water enters the battery chamber:

- Remove the SEASCOOTER™ from the water if it is safe to do so. Always observe safe diving practice.
- 2. Remove nose cone and tip out excess water.
- 3. Wait two minutes for any gases to dissipate, then remove the battery.
- 4. If salt water has entered, rinse battery and battery housing with fresh water.
- 5. Dry housing and battery thoroughly.

Technical Specifications

-RDS200-

Unit Dimensions	24 inches x 15.2 inches x 12.3 inches (612 x 385 x 312 mm)
Unit Weight	13 lb (6 kg) (with rechargeable battery)
Battery Type	1 x 12V / 7.5Ah rechargeable battery
Battery Life / Fully Charged	*Run up to 1 hour with normal use ^Continuous use up to 40 minutes
Depth rating	20 m / 65 ft
Speed	Up to 2.0 mph (3.2 km/h)

-RDS250-

Unit Dimensions	24 inches x 15.2 inches x 12.3 inches (612 x 385 x 312 mm)
Unit Weight	18 lb (8.2 kg) (with rechargeable battery)
Battery Type	1 x 12V / 12Ah rechargeable battery
Battery Life / Fully Charged	*Run up to 2 hours with normal use ^Continuous use up to 45 minutes
Depth rating	30 m / 100 ft
Speed	Up to 2.5 mph (4 km/h)

-RDS280-

Unit Dimensions	25.1 inches x 15 inches x 12.6 inches (631 x 385 x 322 mm)
Unit Weight	18 lb (8.2 kg) (with rechargeable battery)
Battery Type	1 x 12V / 12Ah rechargeable battery
Battery Life / Fully Charged	*Run up to 1.5 hours with normal use ^Continuous use up to 30 minutes
Depth rating	30 m / 100 ft
Speed	Up to 2.8 mph (4.5 km/h)

CONSUMER WARRANTY == 8 SERVICE INFORMATION

Distributors in the United States and Canada provide a Standard Limited Warranty for 6 months from the date of purchase for new products. If you're not located in the United States or Canada, please contact your Local Distributor for warranty arrangements in your territory. Please visit www.seascooter.net for Distributor / Service Center details. Distributors ONLY warrant Yamaha Seascooter products purchased from an authorized dealer and with an original purchase receipt. All warranties are limited to a single original owner on the purchase of new and current product from an authorized reseller. Closeouts, Discontinued and Secondary sales of any kind including "like new" or out of box are not eligible for warranty consideration.

This warranty gives the consumer specific legal rights, and those rights may vary from place to place. Ask your Local Distributor for the warranty period in your region by calling their Service Center. Any part of the product supplied by the Distributor and found in the reasonable judgment of the Distributor to be defective in material or workmanship will be repaired or replaced then returned by the Distributor without charging for parts and repair costs. The product including any defective part must be sent to the Distributor within the warranty period. The customer will pay for the expense of delivering the product to the Distributor.

This warranty does not cover any product that has been subject to misuse negligence or accident, or that has been operated in any way contrary to the operating instructions as specified in the User Manual. Any flood, loss or damage, for any reason, that is caused by accidental release and sinking of the unit, or from flooding an o-ring sealed or water tight area will not be covered under warranty. This warranty does not apply to theft, loss, abuse or tampering, lack of maintenance, improper storage, exposure to excessive temperature, extended sunlight, material interactions, deteriorating chemicals or fumes, any damage to the product that is the result of improper maintenance or parts replacement performed by someone other than the official Distributor Service Center or to any product that has been altered or modified so as to change its intended use. This warranty does not extend to repairs made necessary by normal wear or by the use of parts or accessories which are either incompatible with the product or adversely affects its operation, performance or durability.